

CONTENTS.

CHAPTER I.

QUALITIES OF RAW MATERIALS.

Animal Fibres—Vegetable Fibres—Re-manufactured Fibres—Wool—Varieties of Wool—General Classification of Wools Employed in the Worsted Trade—Mohair—Alpaca—Camel's Hair—Cashmere—Vicuna and Llama—Bradford Wool Quality Numbers—Range of Bradford Tops, Details of Qualities—Noils—Qualities of Noils—Shoddy—Mungo—Flocks—Extract—Cotton—Grades of Cotton—Mercerized Cotton—Ramie, Rhea, China-grass—Silk—Artificial Silk *Pages 1-18*

CHAPTER II.

THE QUALITIES OF YARNS.

Influences which Determine Quality—Nature of the Raw Material—Method of Preparing and Spinning—Folding of Yarns—Special Treatments—Wool Yarns—Worsted—Classification of Worsted Yarns—Counts of Worsted Yarns—Woollen Yarn—Cotton Yarns—Silk Yarns—Net Silk—Spun Silk—Union Yarns—Angola—Union Twist—Coloured Yarns—Mixtures—Melange—Marls—Twists—Special Yarns—Matching Coloured Yarns and Fabrics—Influence of Twine of Yarn on Woven Fabrics—Right and Left Twist Effects (Shadow Stripes) *Pages 19-35*

CHAPTER III.

CALCULATIONS RELATING TO YARNS.

Counting of Yarns—Various Systems of Counting Yarns—Testing a Given Count—Scales and Weights—Method of Obtaining Counts of Yarn from a Small Sample of Cloth—Gauge Points—Estimating the Counts—Changing the Denomination—The Counts of Two-fold Yarns—Cost of Two and Many Fold Yarns—Twist of Yarns *Pages 36-51*

CHAPTER IV.

CALCULATIONS RELATING TO THE WEIGHTS OF CLOTHS.

Ordinary Warp and Weft Calculations—Complicated Calculations—Coloured Warp—Cloth with Two or more Counts—Backed and Double Cloths—Crammed Stripes—Other Necessary Calculations—Weights of Fabrics—Changing the Weights of Cloths *Pages 52-67*

CHAPTER V.

SETTS AND SETTING OF CLOTHS.

Methods of Indicating the Sett—Setting of Cloths—Influences to Consider—Diameters of Yarns—The Weave—Classification of Weave—Cloths Woven on the Square—To Decide the "Set" or Distance Apart of the Warp Threads—Weft-rib Cloths—Warp-rib Cloths—Difficulties in Applying the Foregoing Principles—Changes in Counts and Setts *Pages 68-79*

CHAPTER VI.

WEAVE ANALYSIS.

Two Methods—General Considerations—Instruments Required—Means of Distinguishing Warp from Weft—Method of Dissecting for Weave—Repetition of Weaves—Figure Analysis—The Counting of Threads and Picks—Classification of Woven Structures—Single Cloths—Ordinary Structures—Rib Structures—Warp Ribs—Weft Ribs—Backed Cloths—Double Cloths—The Tying of Backed and Double Cloths *Pages 80-105*

CHAPTER VII.

DRAFTS AND PEGGING PLANS.

Method of Drafting—Pegging Plan—Calculation for Mails per Shafts in Plain and Fancy Drafts—Fancy Drafts—Casting-out—Crammed Stripes *Pages 106-115*

CHAPTER VIII.

EFFECTS OF DYEING AND FINISHING ON WOOL CLOTHS.

General Conditions—Finishing all Wool Cloths—Vicuna Coating—Routine of Finishing Processes—Variation of an "All Wool" Fabric after the Various Finishing Operations: Dyed Indigo Blue, Vicuna Finish—Clear Finished Coating—Variation of an "All Wool" Fabric after the Various Finishing Operations: Dyed Indigo Blue, Clear Finish—Dyeing and Finishing a Worsted Coating—Variation of a Worsted Coating after the Various

Finishing Operations: Dyed Black, Clear Finish—Grey and Finished Cloths—Loss in Weight (Worsted)—Loss of Weight Incurred during Finishing “Woollens”—Contraction and Shrinkage of Yarns—Comparison of Dimensions of Grey and Finished Cloths—Variation in the Dimensions of Worsted Cloths—2/2 Twills—Covert Fabric—Effects of Shrinkage—Weight per Yard—Counts of Warp and Weft—Threads and Picks per Inch *Pages 116-137*

CHAPTER IX.

EFFECTS OF DYEING AND FINISHING ON UNION DRESS FABRICS,
LINING, AND COTTON CLOTHS.

General Conditions—Finishing a Plain Lustre Dress Fabric—Alteration of Structure—Crabbing Union Cloths—Contraction in Width and Elongation in Length—Classification of Union Dress Fabrics—Variation of a Cross-dyed Lustre Cloth after the various Finishing Operations—Variation of a Bleached Lustre Cloth after the various Finishing Operations—Standardization of Dimensions—Variation of the Dimensions in Union Cloths (Cotton Warp and Lustre Weft) submitted to a “Bright” Finish—Variation in Threads and Picks per Inch—Loss in Weight—Italian Linings—Variation of a Lining Cloth after the various Finishing Processes—Lengths of Italian Lining Cloths—Loss in Weight incurred during Dyeing and Finishing Cotton Yarns and Fabrics *Pages 138-153*

CHAPTER X.

OBTAINING THE LOOM PARTICULARS FROM A SMALL SAMPLE
OF FINISHED CLOTH.

Cutting the Pattern a Suitable Size—Weight per Yard—Loss in Weight—Ascertaining the Contraction of Warp and Weft—Counts of Warp and Weft—Threads and Picks per Inch—Width in Loom—Selection of Reed—The Length of Warp—Length of Grey Cloth—Length of Finished Cloth—Grey and Finished Weights Compared—Edges or Lists
Pages 154-168

CHAPTER XI.

EXAMPLES IN THE ANALYSIS OF WOVEN FABRICS.

Worsted Costume Cloth—Figured Mohair, Lustre Dress Fabric—Extra Warp Striped Cotton—Striped Moirette—Cotton and Artificial Silk Dress Fabric—Corduroy Woollen—Double Cloth Woollen—Weft Cut Pile Corduroy Woollen—Colour and Weave Worsted Costume Cloth
Pages 169-200

CHAPTER XII.

QUICK METHODS OF ANALYSIS, STANDARD WEIGHTS AND GAUGES.

Standard Weights—Ounces per Yard and Grammes per Square Metre—To obtain the Counts of Yarn—Basis of Calculation for Standard Weights—Ounces per Yard—Counts of Yarn—Yarn Gauge—Basis of Calculation for Yarn Gauge—Analysis by Comparison—Conditions—Comparison of "Known" and "Unknown" Cloths—Examples—Analysis of Standard Cloths without Resort to Calculations—Method of Analysis

Pages 201-215

CHAPTER XIII.

QUALITATIVE AND QUANTITATIVE ANALYSIS OF FIBRES IN WOVEN FABRICS.

Method of Determining the Nature and Quality of Fibres in Woven Fabrics—General Observations—Burning Tests—Microscopical Examination—Chemical Reaction on Textile Fibres—Distinguishing Tests for Flax and Jute—Loading Worsted and Woollens—Influences of Loading on Wool Fabrics—Standard Regains of Moisture—Loading and Filling of Cotton Goods—Removing Size or Dressing from Cotton Cloths—Loading and Filling in Silk Fabrics—Determination of Adulteration and Filling—Physical Examination—Determination of Moisture—Determination of Extraneous Substances—Ether Test for Insolubles—Net Fatty Matters by the Ether Process—To ascertain the amount of Cotton and Wool in Mixed or Union Cloths—To ascertain the amount of Silk and Cotton in Mixed or Union Cloths—Separation of Silk and Wool—Removing Rubber from Rubberized Waterproof Cloth—Fastness of Colour—Nitric Acid Test for Indigo—Tests for Indigo Dye—Test for Mercerized Cotton

Pages 216-228

CHAPTER XIV.

THE COSTING OF WOVEN FABRICS.

Organization of the Worsted and Woollen Trades—Conditions of and Costing in the Bradford Textile Trade—Cost of Materials (Yarns)—To Estimate the Price of Yarns Spun from a Botany Top—To Estimate the Price of Yarns Spun from Crossbred, Lustre, and Mohair Tops—Cost of Woollen Yarns—Preparation for the Loom—Winding—Warping—Sizing or Slashing—Warp Dressing—Price List for Warp Dressing—Twisting-in, Looming, and Sleying—Price List for Twisting-in, Looming, and Sleying—Cost of Weaving—Standard Wage List for Weavers—Perching, Picking, Burling, and Mending—Cost of Burling and Mending Worsted Coatings—Cost of Burling and Mending Dress Fabrics—"Other Expenses"—General Expenses—Working Expenses—Depreciation—Rates, Insurance, Fuel, Lighting, Water, Carriage of Yarn and Cloth—Interest on Capital

CONTENTS.

xi

—Price Paid in Bradford for Room and Power—“Other Expenses” involved in the Manufacture of Worsted Coatings—“Other Expenses” involved in the Manufacture of Dress Goods—Dyeing and Finishing Woven Fabrics—Price List for Dyeing and Finishing Dress Goods—Price List for Dyeing and Finishing Woollens and Worsteds—Price List for Dyeing and Finishing Moreens and Venetians (Cottons)—Example in Costing a Mixture Worsted Coating—Example in Costing a Mohair Lustre Cloth Pages 229-253

CHAPTER XV.

DEFINITIONS.

GLOSSARY OF TERMS APPLIED TO WOVEN FABRICS.

Pages 254-287

APPENDIX.

The Huddersfield Weavers' standard wage List—Leeds fine Worsted Weavers' standard wage list—Fancy dress goods manufacturers' Warp-dressers' wage list—Fancy dress Goods manufacturers' Twisters' price list—Drawing-in and Twisting Cotton-warps price list—Winding and Beaming Cotton yarns price list—Bradford Commission Weavers' prices—Standard wage list at a Batley shoddy mill—Uniform list of prices for weaving Cotton goods Pages 289-302

INDEX Pages 303-307