Bucking-keir. (Cotton-manufacture.) Linen or cotton cloth is cleansed of the dirt and grease contracted in spinning and weaving, by boiling it with lime in a pan which is heated below. The goods rest on a false bottom, and the pressure of the steam evolved raises the water in the central column and ejects it from the edge of the circular cap in a stream upon the upper surface of the goods, through which it filters, to be again discharged as before.