TWINE. *Bolt-ropes twine*, used in sewing sails to their bolt-ropes, is made of the long hemp, or from the long rough hemp unbeat. It contains two or three threads, is twilled slack, and wound into half-pound skains containing two hundred yards. Eight threads are spun out of half a pound of hemp, each fifty yards long.

_Sail-twine_, for sail-nets, is made of twelve threads, two threads first twisted together, then six of them hardened together, and wound up into half-skains, or eighty yards.

_Scaming or sail-maker's twine_, for sewing the seams of sails, is made of the best long hemp, beaten, spun fine, and well dretted over a fine clearer: eighteen threads are spun out of half a pound of hemp, every thread being fifty yards in length: two threads are twisted together slack, and wound on a reel, in half-pound skains containing four hundred and fifty yards: but twine of three threads is used in the navy.

_Scarf-twine_ is made from good long hemp, each thread spun fifty-four yards: three threads are laid together. When hardened and stretched, each cord stands fifty yards; nine hundred yards are wound on a reel, and eighteen cords weigh two pounds.

_Store-twine_, used by sail-makers for old work and on board of ships, is made from good long hemp, well dretted. Fourteen threads are spun from half a pound: two threads are twisted together, and wound into half-pound skains of three hundred and fifty yards.

_Turtle-twine_, for turtle-nets, is made of good bar hemp, spun one hundred yards: three threads are laid together, stand ninety yards, and weigh one pound.

_Whipping-twine_, the same as bolt-ropes twine.