INTRODUCTION.

In presenting this, the second volume of “The American Lace Maker,” to the ladies of America, we claim for it, in connection with Volumes One and Three, the distinction of being the most complete work of the kind ever published, in this, or any other country. Starting the beginner, as it does in Volume One, with the “grounds,” or weaves, which are the alphabet of lace making, and following it up with the simplest patterns of Torchon Lace, it proceeds, step by step, to the more intricate ones, up to, and including, the finest patterns known to the Lace-Making Art, which are contained in the succeeding Volume of this work. The transition is so easy and gradual, that the learner, who has had no previous knowledge of the art, is carried along, by easy stages, until, before they are aware of it, they have mastered the art completely.

The instructions given in these Three Volumes are the result of years of study and experience by practical Lace Teachers, who have had a wide experience in teaching the art to others, and no pains or expense has been spared by the publishers, in making this work as complete and thorough, as practical experience and money can produce. And we feel sure that the American ladies will appreciate the opportunity which it affords them, to learn this most beautiful of all arts, “Lace Making.”

TORCHON LACE CO.,
St. Louis, Mo.
**Braid Guipure.**

This pattern requires 114 bobbins, or 57 pairs, and Barbour's Irish flax thread, No. 80. Pin the threads in clusters of 8 pairs, at intervals across the pattern, beginning with 10 pairs at 107. Ctc 4th and 5th pairs, pin in 1, close. Ctc 3d and 4th, tw 3d, wt 2d and 3d, 1st and 2d, pin in 2, close. Wt 2d and 3d, etc 3d and 4th, 4th and 5th, tw 5th, wt 5th and 6th, pin in 3, close. Ctc 4th and 5th, 3d and 4th, tw 3d, wt 2d and 3d, 1st and 2d, pin in 4, close. Wt 2d and 3d, etc 3d and 4th, 4th and 5th, tw 5th. Wt 10th and 11th, pin in 5, close. Ctc 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, 5th and 6th, pin in 6, close. Ctc 4th and 5th, 3d and 4th, tw 3d, wt 2d and 3d, 1st and 2d, pin in 7, close. Wt 2d and 3d, etc 3d and 4th, 4th and 5th, tw 5th. Wt 6th and 7th, etc 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th, pin in 8, close. Ctc 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, 5th and 6th, pin in 9, close. Ctc 4th and 5th, 3d and 4th, tw 3d, wt 2d and 3d, 1st and 2d, pin in 10, close. Wt 2d and 3d, etc 3d and 4th, 4th and 5th, tw 5th, wt 6th and 7th, etc 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th, pin in 11, close. Ctc 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, 5th and 6th, pin in 12, close. Ctc 4th and 5th, 3d and 4th, tw 3d, wt 2d and 3d, 1st and 2d, pin in 13, close. Wt 2d and 3d, etc 3d and 4th, 4th and 5th, tw 5th, wt 6th and 7th, etc 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th, Pin 15, close. Ctc 13th and 14th, 14th and 15th,
pin in 16, close. With 12th and 13th, hit 6 times, with 14 and 15, hit 3 times. These bars are known as "bridges," and are sometimes ornamented with picots, or purs, and sometimes are plain. They are made of sufficient length to reach from one figure to another, as directions for pinning indicate. Cte 11th and 12th, 13th and 13th, pin in 17, cte 12th and 13th, 11th and 12th. With 12th and 13th, hit 6 times, or make a "bridge." Wt 10th and 11th, cte 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, 5th and 6th, pin in 18, close. As has been shown, the first five pairs are used in making the upper edge of the lace, the directions for which need not be again repeated. Hereafter the fifth pair will only be mentioned when used in connecting the edge, and the others, not at all. Make edge, pinning in 19. Wt 6th and 7th, cte 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th, pin in 20, close. Cte 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, 5th and 6th, pin in 21, close. Make edge, pinning in 22. Wt 6th and 7th, cte 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th, pin in 23, close. Cte 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, 5th and 6th, pin in 24, close. Make edge, pinning in 25. Wt 6th and 7th, cte 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th. Wt 16th twice, wt 16th and 17th, cte 17th and 18th, 18th and 19th, 19th and 20th, tw 20th, wt 20th and 21st. Wt 22d and 23d, cte 23d and 24d, 24d and 25th, 25th and 27th, tw 26th, wt 26th and 27th, cte 27th and 28th, 28th and 29th, pin in 26. Cte 28th and 29th, 27th and 28th, wt 26th and 27th, cte, 25th and 26th, 24th and 25th, 23rd and 24th, tw 23d, wt 22d and 23d, tw 22d, wt 21st and 22d, pin in 27, close. Wt 29th and 21st, cte 19th and 20th, 18th and 19th, 17th and 18th, tw 17th, wt 16th and 17th, pin in 28, close. Cte 17th and 18th, 18th and 19th, 19th and 20th, tw 20th, wt 20th and 21st, pin in 29, without closing. Wt 22d and 23d, cte 23d and 24d, 24d and 25th, 25th and 26th, tw 26th, wt 26th and 27th, pin in 30, close. Cte 25th and 26th, 24th and 25th, 23rd and 24th, tw 23d, wt 22d and 23d, wt 22d, wt 21st and 22d, pin in 31, close. Cte 23d and 24th, 24d and 25th, 25th and 26th, tw 26th, wt 26th and 27th, pin in 32, without closing. Wt 15th and 16th, pin in 32. Cte 15th and 16th, 17th and 18th, 18th and 19th, tw 19th, wt 19th and 20th. Make a "bridge" with 20th and 21st, pairs. Wt 14th and 15th, cte 15th and 16th, 16th and 17th, 17th and 18th, tw 18th, wt 18th and 19th, pin in 34. Wt 13th and 14th, pin in 35. Cte 14th and 15th, 15th and 16th, 16th and 17th, tw 17th, wt 17th and 18th, make a bridge with 18th and 19th, wt 12th and 13th, cte 13th and 14th, 14th and 15th, 15th and 16th, tw 16th, wt 16th and 17th, pin in 36, close. Cte 15th and 16th, 14th and 15th, 13th and 14th, tw 13th, wt 12th and 13th, pin in 37, close. Cte 13th and 14th, 14th and 15th, 15th and 16th, wt 16th and 17th, pin in 38, close. Cte 15th and 16th, 14th and 15th, 13th and 14th, tw 13th, wt 12th and 13th, 11th and 12th, pin in 39, close. Wt 10th and 11th, cte 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, pin in 40, close. Cte 7th and 8th, 8th and 9th, 9th and 10th, tw 10th, wt 10th and 11th, pin in 41, close. Cte 9th and 10th, 8th and 9th, 7th and 8th, tw 7th, wt 6th and 7th, pin in 42. Use numbers 43, 44, 45 and 46, in working upper edge. Wt 21st and 22d, pin in 47, cte 22d and 23d, 23d and 24th, 24th and 25th, tw 25th, wt 25th and 26th, with 20th and 27th make a bridge with a picot on the right side. To make a picot on the right side, put a pin under the right thread of the two pairs, twist the thread once around the pin and stick the pin in the dot at the side of the bride, that is, make it 3 times, make picot, stick pin in the pattern, make it 3 times. To make a picot on left side, place the pin upon the thread, bring the bobbin over it with the left hand then stick the pin into the
pattern. Wt 20th and 21st, etc 21st and 23d, 23d and 23d, 23d and 24th, tw 24th, wt 24th and 25th, pin in 48. Wt 19th and 20th, pin in 49. Cte 20th and 21st, etc 21st and 23d, 23d and 23d, wt 23d and 24th, with 24th and 25th, make a bride with picot on right side. Wt 18th and 19th, etc 19th and 20th, 20th and 21st, etc 20th and 22d, tw 22d, wt 22d and 23d, pin in 50, close. Cte 21st and 22d, 20th and 21st, 19th and 20th, tw 19th, wt 18th and 19th, pin in 51, close. Cte 19th and 20th, 20th and 21st, etc 21st and 22d, tw 22d, wt 22d and 23d, pin in 52. Wt 17th and 18th, pin in 53, close. Cte 16th and 17th, 15th and 16th, 14th and 15th, tw 14th, wt 13th and 14th, with 12th and 13th, ht 3 times. Cte 18th and 19th, 19th and 20th, 20th and 21st, tw 21st, wt 21st and 22d, with 22d and 23d, make a bride. Cte 17th and 18th, 18th and 19th, 19th and 20th, tw 20th, wt 20th and 21st, pin in 54. Cte 16th and 17th, 17th and 18th, 18th and 19th, wt 19th and 20th, with 20th and 21st make a bride. Cte 15th and 16th, 16th and 17th, 17th and 18th, wt 18th and 19th, pin in 55. Tw 14th and 15th, 15th and 16th, wt 14th and 15th, 15th and 16th, 16th and 17th, 17th and 18th, make brides with 13th and 14th, 14th and 15th, 15th and 16th, pin in 56. Cte 10th and 11th, 9th and 10th, 8th and 9th, tw 8th, wt 7th and 8th, with 6th and 7th make a bride, with picots on both sides. Wt 12th and 13th, etc 11th and 12th, 10th and 11th, 9th and 10th, tw 9th, wt 8th and 9th, pin in 57. Wt 13th and 14th, pin in 58. Cte 12th and 13th, 11th and 12th, 10th and 11th, wt 9th and 10th, with 8th and 9th, make bride with picots. Wt 14th and 15th, etc 13th and 14th, 12th and 13th, 11th and 12th, wt 10th and 11th, pin in 59. Wt 15th and 16th, pin in 60. Cte 14th and 15th, 13th and 14th, 12th and 13th, wt 11th and 12th, 10th and 11th, make bride with picots. Wt 16th and 17th, etc 15th and 16th, 14th and 15th, 13th and 14th, wt 12th and 13th, pin in 61. Wt 17th and 18th, pin in 62. Cte 16th and 17th, 15th and 16th, 14th and 15th, tw 14th, wt 13th and 14th. With 12th and 13th, make a bride. Wt 18th and 19th, etc 17th and 18th, 16th and 17th, 15th and 16th, wt 14th and 15th, pin in 63. Wt 19th and 20th, pin in 64. Cte 18th and 19th, 17th and 18th, 16th and 17th, tw 15th and 16th. With 14th and 15th, make a bride. Wt 20th and 21st, etc 19th and 20th, 18th and 19th, 17th and 18th, wt 16th and 17th, pin in 65. Cte 5th and 6th, 6th and 7th, pin in 68. Cte 6th and 7th, 5th and 6th. Make edge pinning in 69. Work to right, pin in 70, between 4th and 5th, close. Make edge pinning in 71. With 6th and 7th, 5th and 6th, etc, using each pair as a single bobbin. Then make brdes with picots, with the same pairs. Cte 5th and 6th, 6th and 7th, pin in 72. Cte 6th and 7th, 5th and 6th. Make edge pinning in 73. With 6th and 7th, make a bride with picots.

**Second Braid:** Wt 37th and 38th, pin in 74. Wt 39th and 40th, 35th and 36th, 34th and 35th, 33d and 34th, wt 33d and 34th, 32d and 33d, 40th and 41st, 39th and 40th. Cte 37th and 38th, 38th and 39th, 39th and 40th. Cte 36th and 37th, 37th, and 38th, 38th and 39th. Cte 35th and 36th, 36th and 37th, 37th, and 38th. Cte 34th and 35th, 35th and 36th, 36th and 37th. Cte 41st and 42d, 39th and 40th, 38th and 39th, tw 37th and 38th, pin in 75, close. Pin in 76, between 35th and 36th, in 77, between 33d and 34th, in 78, between 39th and 40th, in 79, between 41st and 42d. Wt 32d and 33d, etc 33d and 34th, 34th and 35th, 35th and 36th, tw 36th, wt 35th and 36th, pin in 80. Wt 31st and 32d, etc 31st and 32d, 32d and 33d, 33d and 34th, wt 34th and 35th, pin in 53, close. Cte 33d and 34th, 33d and 34th, 31st and 32d, wt 30th and
31st, pin in 84, close. Cte 31st and 32d, 33d and 34th, 33d and 34th, wt 34th and 35th, pin in 85. Wt 29th and 30th, pin in 96. Cte 30th and 31st, 31st and 32d, 32d and 33d, wt 33d and 34th. Make bride with 34th and 35th. Wt 28th and 29th, cte 28th and 29th, 30th and 31st, 31st and 32d, wt 32d and 33d, pin in 87, close. Cte 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, pin in 88, loose. Cte 29th and 30th, 30th and 31st, 31st and 32d, wt 32d and 33d, pin in 89, close. Cte 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, cte 27th and 28th, 26th and 27th, pin in 90. Cte 26th and 27th, 27th and 28th, wt 28th and 29th, cte 29th and 30th, 30th and 31st, 31st and 32d, wt 32d and 33d. Wt 42d and 43d, cte 41st and 42d, 40th and 41st, 39th and 40th, wt 38th and 39th, pin in 91, close. Cte 38th and 39th, 40th and 41st, 41st and 42d, wt 42d and 43d, pin in 92, close. Cte 41st and 42d, 40th and 41st, 39th and 40th, wt 38th and 39th, pin in 93, close. Cte 38th and 39th, 40th and 41st, 41st and 42d, wt 42d and 43d. Wt 43d and 44th, cte 43d and 44th, 42d and 43d, wt 42d and 43d. Wt 44th and 45th, cte 44th and 45th, 43d and 44th, wt 43d and 44th, pin in 94, close. Wt 43d and 44th, cte 43d and 44th, 42d and 43d, wt 42d and 43d. Wt 44th and 45th, cte 44th and 45th, 43d and 44th, wt 43d and 44th, pin in 95, close. Cte 41st and 42d, 40th and 41st, 41st and 42d, wt 42d and 43d. Wt 44th and 45th, cte 44th and 45th, 43d and 44th, wt 43d and 44th, pin in 96, close. Cte 41st and 42d, 40th and 41st, 41st and 42d, wt 42d and 43d. Wt 44th and 45th, cte 44th and 45th, 43d and 44th, pin in 97, close. Cte 45th and 46th, 46th and 47th, 47th and 48th, wt 48th and 49th, wt 51st and 52d, 50th and 51st, pin in 98, between 51st and 52d. Wt 49th and 50th, pin in 99, close. Wt 53d and 54th, 54th and 55th, pin in 100, between 53d and 54th. Cte 55th and 56th, 56th and 57th, pin in 101. Cte 56th and 57th, 57th and 58th, wt 58th and 59th, with 59th and 60th, Wt 59th and 60th, 60th and 61st, 61st and 62d, pin in 102. Wt 61st and 62d, 62d and 63d, 63d and 64th, pin in 103. Make a bride with 54th and 55th. Wt 50th and 51st, 51st and 52d, 52d and 53d, 53d and 54th, pin in 104, close. Wt 42d and 43d, cte 41st and 42d, 40th and 41st, 39th and 40th, wt 38th and 39th. Place a pin in 105, between 38th and 39th, cte 36th and 37th, 37th and 38th, 38th and 39th, pin in 106, close. Cte 35th and 36th, 36th and 37th, tw 38th twice, cte 37th and 38th, pin in 107, close. Cte 30th and 31st, 31st and 32d, 32d and 33d, pin in 108, close. Cte 35th and 36th, 36th and 37th, pin in 109, close. Make brides with 30th and 31st, 31st and 32d, 32d and 33d, 33d and 34th, 34th and 35th, pin in 110, close. Wt 52d and 53d, 51st and 52d, 50th and 51st. Place a pin in 111 between 54th and 55th, tw 55th twice, cte 56th and 57th, pin in 111. Cte 56th and 57th, 57th and 58th, tw 55th twice, wt 54th and 55th, pin in 111. Wt 52d and 53d, 51st and 52d, 50th and 51st, pin in 112. Wt 53d and 54th, 54th and 55th, pin in 113, close. Cte 55th and 56th, 56th and 57th, pin in 117. Cte 56th and 57th, 57th and 58th. Make a bride with piec. Wt 54th and 55th, 55th and 56th, 56th and 57th, pin in 118, close.
Make a bride with 54th and 55th, and with 52d and 53d. Wt 49th and 49th, etc 47th and 48th, 46th and 47th, 45th and 46th, wt 44th and 45th, 43d and 44th, pin in 119, close. Wt 42d and 43d, etc 41st and 42d, 40th and 41st, 39th and 40th, wt 38th and 39th, pin in 120, close. Cte 38th and 40th, 40th and 41st, 41st and 42d, wt 42d and 43d, pin in 121. Wt 37th and 38th, pin in 122. Cte 35th and 36th, 39th and 40th, 40th and 41st, wt 41st and 42d. Make a bride with 42d and 43d. Wt 36th and 37th, etc 37th and 38th, 38th and 39th, 39th and 40th, wt 40th and 41st, pin in 123. Cte 33d and 34th, 34th and 35th, pin in 124. Cte 34th and 35th, 33d and 34th, wt 32d and 33d, etc 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, pin in 125, close. Cte 29th and 30th, 30th and 31st, 31st and 32d, wt 32d and 33d, pin in 126, close. Cte 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, pin in 127, close. Cte 31st and 32d, 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, etc 25th and 26th, pin in 120. Cte 29th and 30th, 25th and 26th, 24th and 25th, 23d and 24th, 22d and 23d, pin in 130, close. Cte 23d and 24th, 24th and 25th, 25th and 26th, 26th and 27th, tw 28th, etc 27th and 28th, pin in 131, close. Tw 28th twice, etc 26th and 27th, 25th and 26th, 24th and 25th, 23d and 24th, 22d and 23d, pin in 132, close. Cte 23d and 24th, 24th and 25th, 25th and 26th, 26th and 27th, pin in 133. Make brides with 26th and 27th, 24th and 25th, 22d and 23d. Wt 28th and 29th, etc 29th and 30th, 30th and 31st, 31st and 32d, wt 32d and 33d. Wt 21st and 22d, pin in 135, close. Cte 20th and 21st, 19th and 20th, 18th and 19th, wt 17th and 18th. Make a bride with 16th and 17th. Wt 22d and 23d, etc 21st and 22d, 20th and 21st, 19th and 20th, wt 18th and 19th, pin in 136. Wt 23d and 24th, pin in 137. Cte 23d and 24d, 21st and 22d, 20th and 21st, wt 19th and 20th. Make a bride with 18th and 19th. Wt 24th and 25th, etc 23d and 24th, 22d and 23d, 21st and 22d, wt 20th and 21st, pin in 138. Wt 35th and 36th, pin in 139. Cte 30th and 31st, 30th and 31st, 29th and 30th, wt 28th and 29th, etc 24th and 25th, etc 23d and 24th, 24th and 25th, 25th and 26th, 26th and 27th, tw 28th, etc 27th and 28th, pin in 140, close. Cte 37th and 38th, 38th and 39th, 39th and 40th, etc 36th and 37th, 36th and 37th, wt 36th and 37th, pin in 141, close. Cte 37th and 38th, 38th and 39th, wt 38th and 39th, pin in 142, close. Cte 37th and 38th, 38th and 39th, 37th and 38th, wt 38th and 39th, pin in 143, close. Wt 32d and 33d, etc 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, pin in 144, close. Cte 29th and 30th, 30th and 31st, 31st and 32d, wt 32d and 33d, pin in 145, close. Cte 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, etc 27th and 28th, 26th and 27th, pin in 146. Cte 26th and 27th, 27th and 28th, wt 28th and 29th. With 28th and 29th, make a bride with pilots. Cte 28th and 29th, 30th and 31st, 31st and 32d, wt 32d and 33d, pin in 147, close. Cte 31st and 32d, 30th and 31st, 29th and 30th, wt 28th and 29th, pin in 148. Wt 44th and 45th, etc 43rd and 44th, 40th and 41th, 47th and 48th, wt 48th and 49th, etc 49th and 50th, 50th and 51st, pin in 149. Cte 50th and 51st, 49th and 50th, wt 48th and 49th. Make bride with 50th and 51st. Cte 47th and 48th, 46th and 47th, 45th and 46th, wt 44th and 45th, pin in 150, close. Cte 45th and 46th, 46th and 47th, 47th and 48th, wt 48th and 49th, pin in 151. Pin in 152, between 50th and 51st, wt 51st and 52d, 50th and 51st, 49th and 50th, pin in 153. Tw 55th, etc 55th and 56th, 56th and 57th, pin in 154. Cte 56th and 57th, 55th and 56th, tw 55th twice, wt 54th and 55th, pin in 155, close. Make a.
bride with 54th and 55th. With 56th and 57th, make a bride, with a picot on the right.
Wt 53d and 54th, 54th and 55th, 52d and 53d, 51st and 52d, 50th and 51st, pin in 156. Wt
53d and 54th, 52d and 53d, 51st and 52d. Make a bride with 50th and 51st. Cte 55th and
56th, 55th and 56th, pin in 157. Cte 50th and 51st, 55th and 56th. Wt 54th and 55th, 53d
and 54th, 52d and 53d, pin in 158. Make a bride with 52d and 53d, 54th and 55th. Wt
49th and 50th, cte 47th and 48th, 49th and 50th, 49th and 50th, wt 49th and 49th, cte 49th
and 50th, 50th and 51st, pin in 159. Cte 50th and 51st, 49th and 50th. Make a bride with
50th and 51st.
Wt 43d and 44th, pin in 161. Cte 44th and 45th, 45th and 46th, 46th and 47th, wt 47th
and 48th. With 48th and 49th make a bride. Wt 42d and 43d, cte 43d and 44th, 44th and
45th, 45th and 46th, wt 46th and 47th, pin in 162. Wt 41st and 42d, pin in 163. Cte 42d
and 43d, 43d and 44th, 44th and 45th, wt 45th and 46th. Make a bride with 46th and 47th.
Wt 40th and 41st, cte 41st and 42d, 42d and 43d, 43d and 44th, wt 44th and 45th, pin in 164.
Wt 39th and 40th, cte 40th and 41st, 41st and 42d, 42d and 43d, wt 43d and 44th. Make a
bride with 44th and 45th. Cte 38th and 39th, 37th and 38th, 36th and 37th, wt 35th and 36th.
Make a bride with 34th and 35th. Cte 39th and 40th, 38th and 39th, 37th and 38th, wt
36th and 37th, pin in 165. Cte 40th and 41st 39th, and 40th, 38th and 39th, wt 37th and
38th. Make a bride with 38th and 39th. Cte 41st and 42d, 40th and 41st, 39th and 40th,
wt 38th and 39th, pin in 166. Tw 40th, 41st and 42d, wt 42d and 43d, 41st and
42d, 40th and 41st, 39th and 40th. Make a bride with 38th and 39th. With 40th and 41st,
make a bride. Pin in 167, between 50th and 51st. Cte 50th and 51st, 49th and
50th, 48th and 49th, 47th and 48th, 46th and 47th, pin in 168. Cte 49th and 50th, 47th
and 48th, 46th and 49th, 49th and 50th, 59th and 51st, 51st and 52d, 52d and 53d, pin in
169, close. Cte to left using 44th pair, pin in 170, close. Cte to right using 53d, pin in 171.
Tw 53d twice, cte 53d and 54th, pin in 172. Cte 54th and 55th, tw 55th twice, cte 55th and
56th, 56th and 57th, pin in 173. Cte 56th and 57th, 55th and 56th, tw 55th twice, cte 54th and
55th, 53d and 54th, tw 53d twice, cte to left using 44th pair, pin in 174. Make a bride
with 44th and 45th. Cte 46th and 47th, pin in 175, make a bride. Cte 48th and 49th, pin
in 176, and make a bride. Make brides with 59th and 60th, 52d and 53d, 54th and 55th,
56th and 57th. Wt 33d and 34th, pin in 177. Cte 32d and 33d, 31st and 32d, 30th and 31st,
w 29th and 30th, make a bride with 28th and 29th. Wt 34th and 35th, cte 33d and 34th,
32d and 33d, 31st and 32d, wt 30th and 31st, pin in 178. Wt 35th and 36th, pin in 179. Cte
34th and 35th, 33d and 34th, 32d and 33d, wt 31st and 32d. Make a bride with 30th and
31st. Wt 36th and 37th, cte 35th and 36th, 34th and 35th, 33d and 34th, wt 32d
and 33d, pin in 180. Wt 37th and 38th, pin in 181. Cte 36th and 37th, 35th and 36th, 34th
and 35th, 33d and 34th, wt 34th and 35th, pin in 182. Wt 39th and 40th, pin in 183. Cte 38th
and 39th, 37th and 38th, 36th and 37th, wt 39th and 39th. Make a bride with 39th and
39th. Wt 40th and 41st, cte 39th and 40th, 38th and 39th, 37th and 38th, wt 36th and 37th, pin in 184. Wt 41st and 42d, pin in 185. Cte 40th and 41st, 39th and 40th, 38th and 39th, wt 37th and 38th. Make a bride with 38th and 39th. Wt 43d
and 43d, cte 41st and 42d, 40th and 41st, 39th and 40th, wt 38th and 39th, pin in 186. Wt
43d and 44th, pin in 187. Cte 42d and 43d, 41st and 42d, 40th and 41st, wt 39th and
40th. Make a bride with 38th and 39th. Wt 44th and 45th, etc 43d and 44th, 42d and 43d, 41st and 42d, wt 40th and 41st, pin in 188. Wt 45th and 46th, pin in 189. Cte 44th and 45th, 43d and 44th, 42d and 43rd, wt 41st and 42d. Make a bride with 40th and 41st. Wt 46th and 47th, etc 45th and 46th, 44th and 45th, 43d and 44th, wt 42d and 43d, pin in 190. Wt 47th and 48th, pin in 191. Cte 46th and 47th, 45th and 46th, 44th and 45th, wt 43d and 44th. Make a bride with 42d and 43d. Cte 49th and 50th, 50th and 51st, remove the pin at 191, and replace it between 50th and 51st, etc 50th and 51st, 49th and 50th. Make a bride with 50th and 51st. Wt 48th and 49th, etc 47th and 48th, 46th and 47th, 45th and 46th, wt 44th and 45th, pin in 192, close.

Cte 45th and 46th, 40th and 47th, 74th and 48th, wt 48th and 49th. Pin in 193, between 52d and 53d, close. Wt 51st and 52d, 50th and 51st, 49th and 50th, pin in 194, close. Wt 53rd and 54th, 53d and 54d, 51st and 52d, 50th and 51st. Wt 54th and 55th, 53d and 54th, 52d and 53d, 51st and 52d. Wt 55th and 56th, 56th and 57th, pin in 195. Cte 56th and 57th, 55th and 56th, wt 54th and 55th, 53d and 54th, 52d and 53d, pin in 196, close. Make brides with 52d and 53d, 54th and 55th, 56th and 57th. Place a pin in 197 between 54th and 55th, close. Tw 55th twice, etc 55th and 56th, 56th and 57th, pin in 198. Cte 58th and 57th, 55th and 56th, tw 55th twice, wt 54th and 55th. Make a bride with 54th and 55th. Make a bride with piece, with 56th and 57th. Wt 25th and 26th, pin in 199. Cte 24th and 25th, 23d and 24th, 22d and 23d, wt 21st and 22d. Make a bride with 20th and 21st. Wt 26th and 27th, etc 25th and 26th, 24th and 25th, 23d and 24th, wt 22d and 23d, pin in 200. Wt 15th and 16th, pin in 201, close. Wt 14th and 15th, 13th and 14th, 12th and 13th, 11th and 12th. Wt 16th and 17th, 17th and 18th, 18th and 19th, 19th and 20th. Pin in 202, between 12th and 13th, in 203, between 10th and 11th, in 204, between 17th and 18th, in 205, between 19th and 20th. Cte 14th and 15th, 13th and 14th, 12th and 13th, 11th and 12th. Cte 15th and 16th, 14th and 15th, 13th and 14th, 12th and 13th. Cte 10th and 11th, 15th and 16th, 14th and 15th, 13th and 14th. Cte 17th and 18th, 16th and 17th, 15th and 16th, 14th and 15th, wt 15th and 16th, pin in 206, close.

Wt 10th and 11th, etc 12th and 13th, 12th and 13th, 13th and 14th, wt 14th and 15th, pin in 207. Wt 9th and 10th, pin in 208. Cte 10th and 11th, 11th and 12th, 12th and 13th, 13th and 14th, wt 12th and 13th. Make a bride with 14th and 15th. Wt 8th and 9th, etc 9th and 10th, 10th and 11th, 11th and 12th, wt 12th and 13th, pin in 209, close. Cte 11th and 12th, 10th and 11th, 9th and 10th, wt 8th and 9th, pin in 210, close. Cte 9th and 10th, 10th and 11th, 11th and 12th, wt 12th and 13th, pin in 211. Wt 7th and 8th, etc 8th and 9th, 9th and 10th, 10th and 11th, wt 11th and 12th. Make a bride with 12th and 13th. Wt 20th and 21st, etc 19th and 20th, 18th and 19th, 17th and 18th, wt 16th and 17th, pin in 212, close.

Cte 17th and 18th, 15th and 16th, 14th and 15th, wt 15th and 16th, pin in 214, close. Cte 20th and 21st, etc 19th and 20th, 18th and 19th, 17th and 18th, wt 16th and 17th, pin in 214, close. Cte 17th and 18th, 18th and 19th, 19th and 20th, wt 20th and 21st. Wt 22d and 23d, etc 22d and 23d, 24th and 25th, 25th and 26th, wt 26th and 27th, etc 27th and 28th, 26th and 27th, pin in 215. Cte 28th and 29th, 27th and 28th, wt 26th and 27th, etc 25th and 26th, 24th and 25th, 23d and 24th, wt 22d and 23d, pin in 216, close. Cte 23d and 24th, 24th and 25th, 25th and 26th, wt 26th and 27th, pin in 217, close. Cte 25th and 26th, 24th and 25th, 23d and 24th, wt 22d and 23d, 21st and 22d, pin in 218, close. Wt 26th and 27th, etc 26th and 27th, 18th and 19th, 17th and 18th, wt 16th and 17th. With
28th and 29th, 30th and 31st, etc., using each pair as a single bobbin. Make brides with picots with 28th and 29th, 30th and 31st. In this pattern, after placing a pin, do not close, unless, so stated. In making the braids, always tw. after cte, before wt.

**Pattern No. 27.**

*Braid Guipure.* This pattern requires 80 bobbins or 40 pairs, and Barbour's Irish flax thread, No. 00. Pin the threads in clusters of ten pairs, in 156, 171, 164, 135, 187, 191, 113, 101, Cte 2d and 3d, 1st and 2d, pin in 1, close. Cte 2d and 3d, wt 3d and 4th, pin in 2, close. Cte 2d and 3d, 1st and 2d, pin in 3, close. Cte 2d and 3d, wt 5th and 6th, pin in 4, close. Wt 4th and 5th, pin in 5, close. Wt 3d and 4th, pin in 6, close. Cte 2d and 3d, 1st and 2d, pin in 7, close. Cte 2d and 3d. Wt 15th and 16th, cte 14th and 15th, 13th and 14th, 12th and 13th, 11th and 12th, 10th and 11th, tw 10th, wt 9th and 10th, pin in 8. Cte 6th and 7th, 7th and 8th, pin in 9. Wt 8th and 9th, cte 7th and 8th, 6th and 7th. Wt 5th and 6th, pin in 10, close. Wt 4th and 5th, pin in 11, close. Wt 3d and 4th, pin in 12, close. Cte 2d and 3d, 1st and 2d, pin in 13, close. Cte 6th and 7th, 7th and 8th, pin in 14, close. Cte 6th and 7th. Wt 5th and 6th, pin in 15, close. Wt 4th and 5th, pin in 16, close. Wt 3d and 4th, pin in 17, close. Cte 2d and 3d, 1st and 2d, pin in 18, close, cte 2d, and 3d. Cte 6th and 7th, 7th and 8th. The foregoing sufficiently instructs in the mode of making upper border. It will only be repeated so far as is necessary to connect with other parts. Wt 9th and 10th, cte 10th and 11th, 11th and 12th, 12th and 13th, 13th and 14th, 14th and 15th, tw 15th, wt 15th and 16th, pin in 19, close. Cte to left using 10th pair, tw 10th, wt 9th and 10th, pin in 20. With 17th and 18th, make a leaf of the rosette, with 19th and 20th make a second leaf; with 21st and 22d, make a third. Wt 10th and 17th, pin in 21. Cte to left using the 11th pair, tw 11th, wt 10th and 11th. Wth 9th and 10th, make a bride. Wt 17th and 18th, cte 16th and 17th, 15th and 16th, 14th and 15th, 13th and 14th, 12th and 13th, tw 12th, wt 11th and 12th, pin in 22, close. Cte 12th and 13th, 13th and 14th, 14th and 15th, 15th and 16th, 16th and 17th, tw 17th, wt 17th and 18th, pin in 22, close. Cte 16th and 17th, 15th and 16th, 14th and 15th, 13th and 14th, 12th and 13th, tw 12th, wt 11th and 12th, pin in 24. Wt 18th and 19th, pin in 25. Cte 17th and 18th, 16th and 17th, 15th and 16th, 14th and 15th, 13th and 14th, tw
13th, wt 12th and 13th, 11th and 12th, pin in 26, close. Ctc 12th and 13th, 13th and 14th, 14th and 15th, 15th and 16th and 17th, 17th and 18th, tw 18th, wt 18th and 19th, pin in 2, close. Ctc 17th and 18th, 18th and 19th, 15th and 16th, 14th and 15th, 13th and 14th, tw 13th, wt 12th and 13th. Wt 19th and 20th, ctc 18th and 19th, 17th and 18th, 16th and 17th, tw 16th, wt 15th and 16th, pin in 25, close. Ctc 19th and 17th, 17th and 18th, 18th and 19th, tw 19th, wt 10th and 20th, pin in 20, close. Ctc 18th and 19th, 17th and 18th, 16th and 17th, tw 16th, wt 15th and 16th, pin in 30. Wt 20th and 21st, pin in 31, ctc 19th and 30th, 18th and 19th, 17th and 18th, 16th and 17th, tw 16th, wt 15th and 16th. Wt 21st and 22nd, ctc 20th and 21st, 19th and 20th, 18th and 19th, tw 18th, wt 17th and 18th, pin in 32. Ht 15th and 16th three times, pin in 33, close. Ctc 18th and 19th, 19th and 20th, 29th and 30th, tw 21st, wt 21st and 22d, pin in 34, close. Ctc 20th and 21st, 19th and 20th, 18th and 19th, tw 18th, wt 17th and 18th, pin in 35. Wt 24th and 25th, pin in 36, close, tw 24th three times. Wt 23d and 24th twice. Wt 22d and 23d, pin in 37, ctc 21st and 22d, 19th and 20th, 18th and 19th, tw 18th and 19th. Wt 23d and 24th, ctc 22d and 23d, 20th and 21st, 20th and 21st, tw 20th, wt 19th and 20th, pin in 38, close. Ctc 20th and 21st, 21st and 22d, 22d and 23d, tw 23d, wt 23d and 24th, pin in 39, close. Ctc 22d and 23d, 21st and 22d, 20th and 21st, tw 20th, wt 19th and 20th, pin in 40, close. Ctc 25th and 26th, 20th and 21st, 27th and 28th, 28th and 29th, 29th and 30th, 30th and 31st, 31st and 32d, pin in 41, close. Ctc 30th and 31st, 29th and 30th, 28th and 29th, 27th and 28th, 26th and 27th, 25th and 26th, pin in 42, close. Ctc 29th and 30th, 28th and 29th, 27th and 28th, 26th and 27th, 25th and 26th, pin in 43, close. With 25th and 26th make a short bridge. Ctc to right, until 33d is used, pin in 44, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, 28th and 29th, 27th and 28th, pin in 45, close. Ctc 28th and 29th, 29th and 30th, 30th and 31st, 31st and 32d. Wt 34th and 35th, pin in 46, close. Wt 33d and 34th, pin in 47, close. Wt 32d and 33d, pin in 48, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, 28th and 29th, 27th and 28th, pin in 49, close. With 27th and 28th make a short bridge. Ctc 29th and 30th, 30th and 31st, 31st and 32d. Ctc 37th and 38th, 36th and 37th, 36th and 37th, wt 34th and 35th, pin in 50, close. Wt 33d and 34th, pin in 51, close. Ctc 35th and 36th, 36th and 37th, 37th and 38th, pin in 52, close. Ctc to left, until 35th is used. Wt 32d and 33d, pin in 53, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 54, close. Ctc 30th and 31st, 31st and 32d. Wt 34th and 35th, pin in 55, close. Ctc to right, until 38th is used. Make a bridge with 30th and 40th, ctc 38th and 39th, 39th and 40th, pin in 56, ctc 39th and 40th, 38th and 39th, 37th and 38th, 36th and 37th, 35th and 36th, 34th and 35th, Wt 33d and 34th, pin in 57, close. Wt 34th and 35th, pin in 58, close. Ctc to right, until 38th is used. Make a bridge with 35th and 39th of sufficient length to pin in 59. Make another of the same length. Ctc 38th and 39th, 39th and 40th, pin in 60, close. Ctc to left, until 35th is used. Wt 24th and 25th, pin in 61. Ctc 23d and 24th, 22d and 23d, 21st and 22d, tw 21st, wt 20th and 21st. Wt 25th and 26th, ctc 24th and 25th, 25th and 26th, wt 22d, tw 22d, wt 21st and 23d, pin in 62. Wt 26th and 27th, pin in 63, ctc 25th and 26th, 24th and 25th, 25th and 26th, tw 23d, wt 22d and 23d. Wt 27th and 28th, ctc 26th and 27th, 26th and 27th, 25th and 26th, 24th and 25th, wt 24th, ctc 23d and 24th, tw 24th, pin in 64, close. Ctc 24th and 25th, 25th and 26th, 26th and 27th, tw 27th, wt 27th and 28th, pin in 65. Wt 33d and 34th, pin in 66, close. Wt 34th and 35th, pin in 67, close. Ctc 32d and 33d, pin in 68, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 69. Wt 28th and 29th, 27th and 28th, ctc 26th and 27th, 25th and 26th, 24th and 25th, wt 24th, ctc 23d and 24th, pin in 70, close. Ctc 24th and 25th, 25th and 26th, 26th and 27th, tw 27th, wt 27th and 28th, pin in 71. Wt 29th and 30th, ctc 30th and 31st, 31st and 32d. 41
Wt 33d and 34th, pin in 72, close. Wt 32d and 33d, pin in 73, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 74, close. Ctc to right, until 32d is used. Ctc 35th and 36th, 39th and 37th, 37th and 38th. Make a bride with 39th and 40th, pin in 75, and finish bride. Ctc 38th and 39th, 38th and 40th, pin in 76, close. Ctc to left, until 36th is used. Wt 34th and 35th, pin in 77, close. Wt 33d and 34th, pin in 78, close. Wt 32d and 33d, pin in 79, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 80. Wt 28th and 29th, 27th and 28th, ctc 26th and 27th, 25th and 26th, 24th and 25th, tw 24th, wt 23d and 24th, tw 23d three times. Ctc 29th and 30th, 30th and 31st, 31st and 32d. Ctc 35th and 36th, 36th and 37th, 37th and 38th. Make edge as before with 30th and 40th, pin in 81. Ctc 38th and 39th, 39th and 40th, pin in 82, close. Ctc 38th and 39th, 37th and 38th, 36th and 37th, 35th and 36th, wt 34th and 35th, pin in 83, close. Ctc to right, until 38th is used. Wt 33d and 34th, pin in 84, close. Wt 32d and 33d, pin in 85, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 86, close. Ctc to right, until 32d is used. Make edge as before, pinning in 87. Ctc 35th and 36th, 39th and 40th, pin in 88, close. Ctc to left, until 35th is used. Wt 34th and 35th, pin in 89, close. Ctc to right, until 38th is used. Make edge, pinning in 90. Ctc 38th and 39th, 39th and 40th, pin in 91, close. Ctc to left, until 35th is used. Wt 33d and 34th, pin in 92, close. Wt 34th and 35th, pin in 93, close. Ctc to right, until 38th is used. Wt 32d and 33d, pin in 94, close. Ctc to left, until 29th is used, pin in 95. Make edge, pinning in 96. Ctc 38th and 39th, 39th and 40th, pin in 97, close. Ctc to left, until 35th is used. Wt 34th and 35th, pin in 98, close. Ctc to right, until 38th is used. Wt 33d and 34th, pin in 99. With 17th and 18th, 19th and 20th, 21st and 22d, make first half of rosette. Join the leaves in the centre as for a spider, using each pair as a single bobbin. Tw 23d, ctc 22d and 23d, 21st and 22d, 20th and 21st, 19th and 20th, 18th and 19th, 17th and 18th, tw 17th twice. Place a pin in the centre of rosette, between 18th and 20th pairs, at 100. Wt 16th and 17th, pin in 101, close. Ctc to right, until 23d is used, tw 23d three times. Finish spider and rosette. Wt 23d and 24th, ctc 24th and 25th, 26th and 27th, 28th and 29th, tw 27th, wt 28th and 29th, 28th and 29th, ctc 28th and 29th, 27th and 28th, 25th and 26th, 24th and 25th, tw 24th, wt 23d and 24th, pin in 103, close. Ctc 24th and 25th, 26th and 27th, 26th and 27th, tw 27th, wt 27th and 28th, pin in 104. Ctc 29th and 30th, 30th and 31st, 31st and 32d, wt 32d and 33d, pin in 105, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 106, close. Ctc to right, until 32d is used. Wt 33d and 34th, pin in 107, close. Ctc 33d and 34d, pin in 108, close. Ctc 31st and 32d, 30th and 31st, 29th and 30th, pin in 109. Wt 28th and 29th, 27th and 28th, ctc 28th and 29th, 27th and 28th, 25th and 26th, 24th and 25th, tw 24th, wt 23d and 24th, 23d and 24d, tw 23d, wt 21st and 22d, pin in 110, close. Ctc 22d and 23d, 22d and 23d, 24th and 25th, 25th and 26th, 26th and 27th, tw 27th, wt 27th and 28th, pin in 111, close. Ctc to left, until 22d is used, tw 22d, wt 21st and 22d, pin in 112, close. Ctc to right, until 27th is used, tw 27th, wt 27th and 28th, pin in 113. Wt 20th and 21st, ctc 21st and 22d, 22d and 23d, 23d and 24th, 24th and 25th, 25th and 26th, tw 26th, wt 26th and 27th. With 27th and 28th make a short bride. Wt 19th and 20th, 20th and 21st, pin in 114. Ctc 21st and 22d, 22d and 23d, 23d and 24th, 24th and 25th, 25th and 26th, tw 26th, wt 26th and 27th, pin in 115, close. Ctc to left, until 20th is used, tw 20th, wt 19th and 20th, pin in 116, close. With 25th and 26th make a short bride. Ctc 20th and 21st, 21st and 22d, 22d and 23d, tw 23d, wt 23d and 24th, pin in 117. Wt 18th and 19th, pin in 118. Ctc 19th and 20th, 20th and 21st, 21st and 22d, tw 23d, wt 22d and 23d. Make a short bride with 23d and 24th, pin in 119, close. Wt 17th and 18th, ctc 17th and 18th, 19th and 20th, 20th and 21st, tw 21st, wt 21st and 22d, pin in 120. Tw 14th and 15th three times.